

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 11.12.15	Job No.: RD2338	ADR Yes/No: Y	ADR Date: 11.12.15	ECN #: 11- 684
Product No.: D205-634 / D204-635		Created By: CP	Approved By: <i>[Signature]</i>	
Product Name: Skidtube		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Change 204/205 skid tubes from welded spacers to swaged spacers

Documents Affected:
Release:
DEO D2580-E-1
DEO D2590-E-1
D4202 Rev. C
M6061T4T rev. A

PARTS MUST COMPLY

☐

PREVIOUS PARTS SATISFACTORY

☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.12.15 <i>[Signature]</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.12.15 <i>[Signature]</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see below	
19	Create / Update PPP's	Y	KJ		11.12.15 <i>[Signature]</i>
20	Red Decals required?	Y	KJ		11.12.15 <i>[Signature]</i>
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.12.15 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.12.15 <i>[Signature]</i>
24					

Description / Action:

- D205-634-011/-011DG @ CHG 010, D205-634-015 @ CHG 009, D205-634-041/-041DG/-041G @ CHG 005, D205-634-045 @ CHG 005
D205-634-111 @ CHG 002, D205-634-141 @ CHG 002
- D204-635-011 @ CHG 010, D204-635-041 @ CHG 005, D204-635-111 @ CHG 002, D204-635-141 @ CHG 002
- D4202-1 now made from 6061-T4 / 0.058 wall tubing. Previous 0.049 wall tubing is no good (scrap). T6 can be heat treated to T4.
- M6061T4T added to give option of purchasing T4 tubing (instead of heat treating T6). We couldn't find T4 during testing.

Done
12.01.24

ECN Verified & Complete: _____ Date: _____